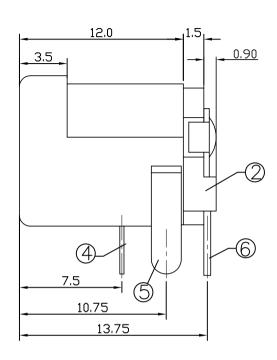
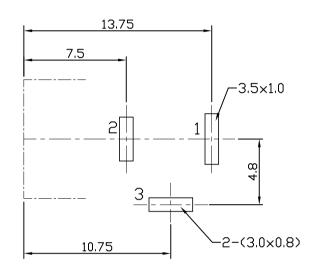
* Rohs COMPLIANT *

	9.0				
	Ø6.4				
11.0 6.5					
3.6	<u>2.5</u> <u>3.0</u> <u>4.8</u>				



LTR



T:1.6 Dimensions of PC board holes Tolerance : ±0.05(Printed-top view)

* REVISIONS

BDESCRIPTION

DATE

REVISED

APPROVED

6	TERMINAL		1	C2680	t=0.5	Sn PLATED
5	5 SHUNT TERMINAL		1	C2680	t=0.5	Sn PLATED
4	4 TIP TERMINAL		1	C5191	t=0.3	Sn PLATED
3	PIN		1	COPPER B	AR	Ni PLATED
2	COVER		1	PBT		UL-94V0(BLACK)
1	BODY		1	1 PBT		UL-94V0(BLACK)
LTR	LTR PART NAME QTY MATER		TERIAL	REMARK		
DWN	LILY	DATE		2018.03.16	3RD ANGLE	DC POWER JACK
СНК	D ANDY	DATE		2018.03.16	PROJECTION	CAT. NO.
APVE	D JON	DATE	2018.03.16		UNIT: MM	DCD-020-139CLF
	A&G POWER CO.,LTD DWN.NO. DC-001-CLF 001					

CAT. NO.	PIN	SCHEMATIC
DC-001-A-CLF	ø2.0	
DC-001-B-CLF	ø2.5	

UNLESS OTHERWISE SPECIFIED, TOLERANCE ON DECIMAL: ±0.3

			<u>د</u>	PECII				
T	ITLE			SPC. NO).		PAGE:	1 OF 4
DC	C POWI	ER JACK	K (CLF type)				DATE :	2019.04.03
1.	1.Scope This specification applies to unified polarity type DC jack used in electronic equipment. For DC input use.							
 2.Standard atmospheric conditions Unless otherwise specified. The standard range of atmospheric condition for making measurements and tests are as follows: Ambient temperature : 15°C to 35°C Relative humidity : 25% to 80% Air pressure : 86kPa to 106kPa If there is any doubt about the results, measurements shall be made within the follow limits: Ambient temperature : 20±2°C Relative humidity : 60% to 70% Air pressure : 86kPa to 106kPa Operating temperature range: -25°C to 70°C Storage temperature range: -25°C to 85°C 3.Mechanical characteristics 								
	It	em	С	onditions		S	pecification	
1	Inserti	on force	Measurement shall be made after insertion and withdrawal using standard plug gauge 3 times. Measurement shall be made after insertion and withdrawal using				9.4N (0.3~	3kgf)
standard plug gauge 3 times.								
ISSUE DATE WRTN		CHKD	APVD	DE	ESCRIPTIO	DNS		

TITLE			
	T 4	~**	

1

SPC. NO.

PAGE: 2 OF 4 **DATE**: 2019.04.03

Specification DC24V , 5A

DC POWER JACK (CLF type) 4.Electrical characteristics

Item	Conditions
Rating	
Contact	1K Hz Macourad at amolt ourmont (1A or loss)

2	Contact resistance	1K Hz Measured at small current (1A or less)	$30 \text{ m}\Omega$ or less
3	Insulation resistance	A voltage of 500V DC shall be applied for a minute. Between conductors which should not make contact under normal conditions after which measurement shall be made.	100M Ω MIN.
4	Dielectric	Between conductors which should not make contact under normal conditions. 500V AC (50 to 60Hz) for 1 min.(trip current 2mA)	Without distinct damage.

5.Endurance characteristics

	Item	Conditions	Specification
1		The terminals shall be dipped into soldering flux,	A new uniform coating of solder shall
1	Solderability	and shall be immersed into molten solder of 245 $^{\circ}C + 5^{\circ}C$ for a period 3±0.5 seconds	cover a minimum of 95% of the
		$^{\circ}C \pm 5^{\circ}C$ for a period 3 ± 0.5 seconds.	surface being immersed.
		The terminal for a printed circuit board :	
		Temperature of solder : $260 \pm 5^{\circ}C$	
2		Dip time : 5 ± 1 seconds	Electrical and mechanical
2	soldering heat	The terminal for a lead wire :	characteristics shall be satisfied.
		Temperature of solder : $350 \pm 10^{\circ}$ C	
		Dip time : 3 ± 1 seconds	
		The jack shall be stored at a temperature of	
2	Cold	$-40^{\circ}\text{C}\pm2^{\circ}\text{C}$ for 96 hours. And then it shall be	
3		subjected to the controlled recovery conditions for	Electrical and mechanical
		0.5 hours after which measurement shall be made.	characteristics shall be satisfied.
		The jack shall be stored at a temperature of 70° C	There shall be not show remarkable
4	D	$\pm 2^{\circ}$ C for 96 hours. And then it shall be subjected	failure.
4	Dry heat	to the controlled recovery conditions for 0.5 hours	
		after which measurement shall be made.	
5		The Pin Jack shall be subject to 90% ~95%RH,	Electrical and mechanical
	TToon: dites	$40^{\circ}C\pm 2^{\circ}C$ for 96 hours, and shall then be	characteristics shall be satisfied.
	Humidity	conditioned at room ambient conditions for a	Insulation resistance : 50M Ω MIN.
		period of 30 minutes.	Contact resistance : $50m \Omega$ MAX.

TITLE	
DC POWER JACK (CLF type))

SPC. NO.

PAGE: 3 OF 4 **DATE**: 2019.04.03

	Item	Conditions	Specification
			Insertion force : 29.4N MAX (3Kgf)
			Withdrawal force : $2.94 \sim 29.4$ N
		Insertion and withdrawal shall be made with	(0.3~3kgf)
6	Life test	the mating plugs and jacks for 5000 cycles at	Contact resistance :
		a speed of 10~30 cycles/min.	Between plug and contact $: 100 \text{m}\Omega$
			MAX.
			Each closed contact $: 60m \Omega$ MAX.

6.Warning:

Dc power jack shall be dipped, warning to inferior contact by flux and transform mold.

Resistance to flux : It shall be prevention between PCB and housing.

Transform mold : It must not add direct heat to Dc power jack

Temperature of solder : 255°C MAX.

Preheat temperature $: 90^{\circ}$ C MAX.

Preheat time : 2 minute MAX.

