

**1. RATINGS** 12V DC, 50mA

2. MECHANICAL SPECIFICATIONS

2.1 Actuating Force As per individual specification

2.2 Return Force Greater than 50gf

2.3 Stop Strength Greater than 3kgf (for 3 seconds)

2.4 Travel  $0.3 \pm 0.15$ mm

2.5 Arrangement of Action Tactile feed - back

2.6 Operating Temperature Rang -30°C ~ 80°C, 45 ~ 85%RH

2.7 Storage Temperature Range -35°C ~ 85°C However, 96 hours maximum for continuous storage

over a range -20°C ~ 30°C and range  $70^{\circ}$ C ~  $80^{\circ}$ C

2.8 Stem withdrawal Force Greater than 500gf (pull vertically to the opposite direction of

stem operation)

3. ELECTRICAL SPECIFICATIONS

3.1 Contact Arrangement single pole, single throw

3.2 Contact Resistance Less than  $100m\Omega$  when tested by the voltameter method at 5V DC

10mA, or by an ohmmeter allowing a small current at 1000Hz (measurements to the made with a 180±50gf, 250±50gf load

applied vertically at the center of switch)

3.3 Insulation Resistance Greater than  $100M\Omega$  ( 100V DC insulation resistance meter )

3.4 Dielectric Strength Capable of withstanding 250V AC, for 1 (one) min.

3.5 Bounce Less than 10msec (the key shall be struck lightly vertically at its center

at a uniform cycling rate of 3 operations per second)

4. ENDURANCE

4.1 Operating Life Following 500,000 cycles of operation cycling rate (2 operations

per sec. )at a force of depression not exceeding 180gf with a resistive

load supplying 12V DC, 50mA, the following requirements shall be

satisfied:

4.1.1 Actuating Force Plus or minus 50% of the initial force

4.1.2 Contact Resistance Less than  $100m\Omega$ 4.1.3 Bounce Less than  $20m\Omega$ 

4.2 Moisture Resistance Following exposure to a 60°C ±2°C, 90 ~ 95%RH, environment in a test

chamber for 96 hours and then, out of the chamber, to room conditio of normal temperature and humidity for 30 minutes, the requirements

set forth below shall be met.

4.2.1 Insulation ResistanceGreater than  $10M\Omega$ 4.2.2 Dielectric StrengthSame as Item 3.44.2.3 Contact ResistanceSame as Item 3.2

4.3 Heat Resistance Following exposure to an 85°C environment in a test chamber for 96

hours and then, out of the chamber, to room condition of normal temperature and humidity for 30 minutes, the requirements in Items

2 and 3 shall be satisfied.

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