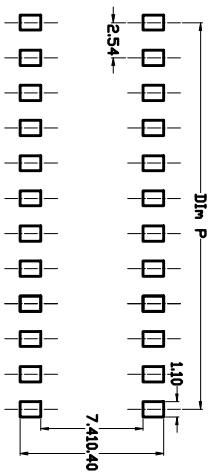
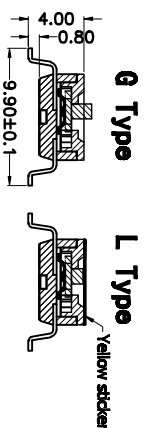
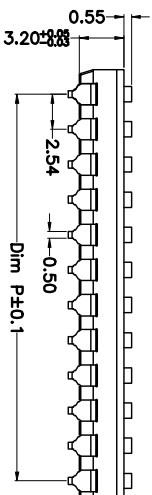
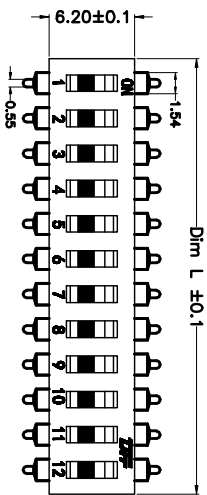


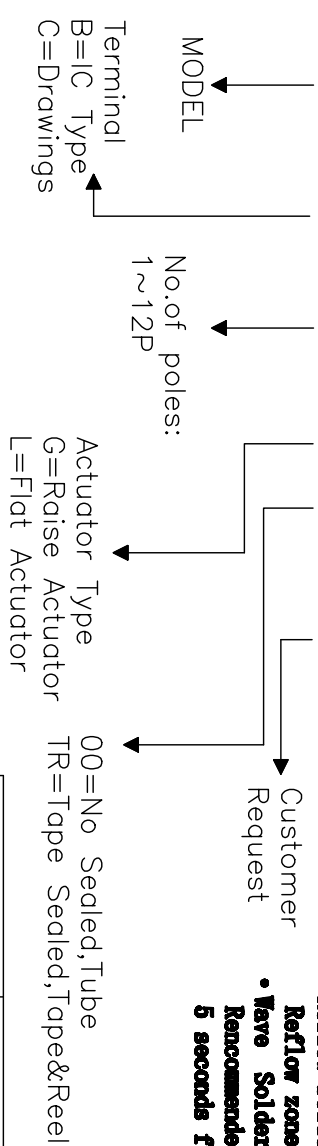
REV.	DESCRIPTION	DATE	DRAWN	APPROVED
A1	DWG.REL	2016/10/7	FANG	YANG



SCHEMATIC (TYP.)			
(1,2,3,4,5,6,7,8,9,10,11,12 POS MM)			
POLES	Dim P	Dim L	
1P	---	3.54	
2P	2.54	6.08	
3P	5.08	8.62	
4P	7.62	11.16	
5P	10.16	13.70	
6P	12.70	16.24	
7P	15.24	18.78	
8P	17.78	21.32	
9P	20.32	23.86	
10P	22.86	26.40	
11P	25.40	28.94	
12P	27.94	31.48	

HOW TO ORDER

KF1027 B-□ □ P-□ □ □ □ □ □



Explain:
1, general tolerance: 10mm or more - + 0.2mm.
Less than 10mm - + 0.1mm.
2, material and performance see accessories.

GENERAL TOLERANCE		ANGLE TOLERANCE		PROJECTION		TITLE	
X.	±0.5	X°.	±5°	UNITS	KF1027B-XXP-XXX-DFT		
.X	±0.3	.X°	±3°	SHEET SIZE	A4	SERIES	The patch type dial the code switch
.XX	±0.1	.XX°	±1°				
DRAWING TYPE		CUSTOMER					
SCALE	1:1	SHEET	1 OF 1				
DRAWING NO.		XP0012016-xxxx					

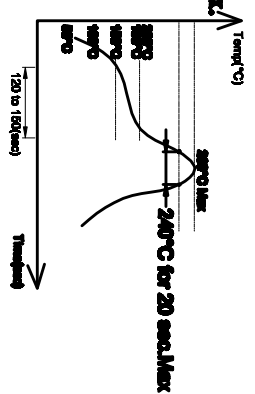
DF 慈溪市凯峰电子有限公司	
KAIFENG ELECTRONIC	CIXI KAIFENG ELECTRONIC CO.,LTD

- Specifications
- Contact Rating
- Contact Resistance
- Insulation Resistance
- Dielectric Strength
- Operating Force
- Travel
- Mechanical Life
- Electrical Life
- Operating Temperature
- Storage Temperature

- Materials
- Cover
- Base
- Actuator
- Terminal Contact

- Soldering Information
- Keep all switch contacts in their "off" position for all operations .
- Hand Soldering
- Soldering iron 30W or under at 320° C for 3 sec. max.

- Reflow Soldering
- Reflow zone 240° C for 20 seconds. (attached drawing for reference)
- Wave Soldering
- Recommended Solder Temperature at 260° C max.
- 5 seconds for IC type.



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