Write date		JAN. 12,2021		4M Changa Papar				nort Item name		TACT SWITCH		
Write No.				4M Change Report				litoini	Harric	INT-1100VS35A		
Customer Mari		Marite	ex	☐ Report ☐ QMCheck ☐ ISIRImprove Code								
	Reason		☐ Prevent defect	■ Improve quality □ Improve product rate □ Revise process								
	11000011		☐ Change product	Q'ty ☐ Break out facility ☐ Decreasing cost ☐ Others (Decrepit of mold)								
	Contents		☐ Man ☐ Mach	ine, Facilities ■ Material, Parts □ Method, Condition								
			□ Progress □ C	hange Factory Change Outsourcing Others								
	Self- qualification	0	■ No quality chang	e Quality Change								
	result			Sample, Verifie))						
				BEFORE			AFTER					
	Part No.		INT-1100VS	35A			INT-1100VS	35AL				
	Material & color Case : PA91			, Ivory		Case : PA9T	Case : PA9T, Black					
	of case & stem Stem : PA9			, Black		Stem : PA9T	A9T, Black					
H A N G E	Picture of part											
CONTEN	Contact SUS301CSP			P-H, Quadrangle shape			SUS301CSP-H, Circular shape					
Т	Life 50,000 cycle			5		100,000 cycl	les (Double	es (Doubled)				
	Benefit						1. Long life ((100K cycle	s)			
					ity.							
	Remarks			The new parts will be shipped from next orders.								
	We would like to ask for approval of the changed point as above.											
									She day			
			Qual	ity assurance n	_		: CEO CS CO., LTD	: 금승호				
	WR	WR Manager			Check			,		Approval		
				Doc No.		1		App dat				
	Change Report			Manager			Check					
СНЕСК	Check	Metho	☐ Checking cha							Submit document		
	Check	Resu		ge Don't' Accept Apply after sample			,			☐ ISIR approval doc ☐ Inspection standard ☐ Inspection data ☐ Control plan		
	Checking opinion (predictable problem				Treat Stock			d t usd				
0						C	onfrim related dep.			☐ Progress ability report		
N T										☐ Flow chart ☐ ETC ()		

Write date		JAN. 12,2021		4M Chango Pono				nort Item nam		TACT SWITCH			
Write No.				4M Change Report				litoini	Harric	INI	T 1100\/\$25B		
Customer Mar		Marite	ex	□ Report □ QMCheck □ ISIRImprove Code							T-1100VS35B		
	Reason		☐ Prevent defect	event defect ■ Improve quality □ Improve product rate □ Revise process									
	Reason		\square Change product	Q'ty ☐ Break out facility ☐ Decreasing cost ☐ Others (Decrepit of mold)									
	Contents		☐ Man ☐ Mach	ine, Facilities ■ Material, Parts □ Method, Condition									
	Contents		□ Progress □ C	Change Factory ☐ Change Outsourcing ☐ Others									
	Self- qualification	0	■ No quality chang	e									
				Sample, Verified data, ETC ()				ı					
				BEFORE		AFTER							
	Part No. INT-1100			35B		INT-1100VS	35BL						
	Material &	color	Case : PA9T	se : PA9T, Ivory				Case : PA9T, Black					
	of case & stem Stem :			, Black		Stem : PA9T	, Ivory						
H A N G E	Picture of part												
CONTEN	Contact SUS301CSP			P-H, Quadrangle shape			SUS301CSP-H, Circular shape						
Т	Life		30,000 cycle	100,000 cycles									
	Benefit						1. Long life (
				2. Improve the quality & reliability.									
	Remarks			The new parts will be shipped from next orders.									
	We would like to ask for approval of the changed point as above.												
									Share A				
			Qua	ity assurance m	_	최 영 일 CTDONIA		: 금승호					
	WR	WR Manager			INNOCENT ELECTRONIC					Approval			
				Doc No.			- I		te				
	Change Report			Manager			Check						
CHECK P	Check	Metho	☐ Checking cha							Submit document			
	Check	Resu		ge Don't' Accept Apply after sample conf			, ,	,			☐ ISIR approval doc		
	Checking opinion (predictable problem				Treat			☐ Can usd☐ Can not usd☐			☐ Inspection standard ☐ Inspection data ☐ Control plan		
0						С	onfrim related dep.			☐ Progress ability report			
N T										☐ Flow chart ☐ ETC ()			

Write date		JAN. 12,2021		4M Changa Pa			lonort	ltom	Item name		TACT SWITCH			
Write No.				4141	4M Change Repo			item	Hame		INT 4400\/CE254			
Customer Marite			ex	☐ Report ☐ QMCheck ☐ ISIRImprove Code							INT-1100VSE35A			
	Doogon		☐ Prevent defect	ent defect ■ Improve quality □ Improve product rate □ Revise process										
	Reason		☐ Change produc	Q'ty ☐ Break out facility ☐ Decreasing cost ☐ Others (Decrepit of mold)										
	0		☐ Man ☐ Mad	ine, Facilities ■ Material, Parts □ Method, Condition										
	Contents		□ Progress □	Change Factory Change Outsourcing Others										
	Self-		■ No quality chan	le □ Quality Change										
	qualification result	1	Werified results	Sample, Verifie)									
				BEFORE			AFTER							
	Part No.		INT-1100V	-1100VSE35A				INT-1100VSE35AL						
	Material &	color	Case : PA9	Case : PA9T, Ivory				Case : PA9T, Black						
	of case &	stem	Stem : PA9	Stem : PA9T, Black				Stem : PA9T, Black						
H A N G E	Picture of part													
CONTEN	Contact SUS301CSF			P-H, Quadrangle shape			SUS301CSP-H, Circular shape							
Т	Life		50,000 cycl	S			100,000 cycles (Doubled)							
	Benefit						1. Long life (100K cycles)							
					2. Improv					re the quality & reliability.				
	Remarks			The new parts will be shipped after the existing parts' stock is exhausted.										
	We would like to ask for approval of the changed point as above.													
			Qua	llity assurance n	•		CEO:		The second second					
	WR		Manager	INNOCE	NI ELI	Check	CS CO., LTD.		Appr	oval				
WR				Doc No.		Crieci		App da		Jvai				
	Change Report			Manager		Check								
C H E C K	Check	Metho	d Checking cl							Submit document				
	Check	Resul		ge □ Don't' Accept □ Apply after samp			,			☐ ISIR approval doc				
	Checking opinion (predictable problem			_	Treat Stock			☐ Can usd☐ Can not usd☐			☐ Inspection standard☐ Inspection data☐ Control plan			
0						С	onfrim related dep.			☐ Progress ability report				
I N T										☐ Flow chart ☐ ETC ()				