



**ATTENTION**  
OBSERVE PRECAUTIONS  
FOR HANDLING  
ELECTROSTATIC  
DISCHARGE  
SENSITIVE  
DEVICES

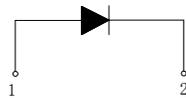
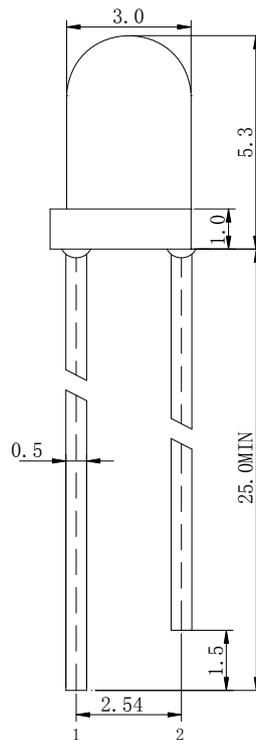
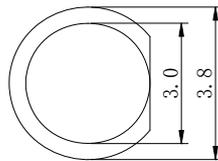
HL-304S31YC



**Features**

- $\phi 3$  LAMP LED
- LOW POWER CONSUMPTION.
- CABINED VIEWING ANGLE.
- IDEAL FOR BACKLIGHT AND INDICATOR.
- PACKAGE: 1000PCS / BAG.

**Package Dimensions**



1: ANODE  
2: CATHODE

**Description**

This devices are made with TS A1InGaP.

Tolerance Grade	Dimension Tolerance (UNIT:mm)			
	0.5~3	3~6	6~30	30~120
Medium(m)	$\pm 0.1$	$\pm 0.2$	$\pm 0.3$	$\pm 0.5$
Chip		Lens Color		
Material	Emitting Color	Water Clear		
A1InGaP	Yellow			

**■ Absolute Maximum Rating**

Item	Symbol	Absolute Maximum Rating	Unit
Forward Current	I <sub>F</sub>	20	mA
Peak Forward Current*	I <sub>FP</sub>	100	mA
Reverse Voltage	V <sub>R</sub>	5	V
Power Dissipation	P <sub>D</sub>	80	mW
Electrostatic discharge	E <sub>SD</sub>	2000	V
Operation Temperature	T <sub>opr</sub>	-30~+80	°C
Storage Temperature	T <sub>stg</sub>	-30~+80	°C
Lead Soldering Temperature*	T <sub>sol</sub>	Max. 260°C for 5sec Max.	

\*I<sub>FP</sub> Conditions: Pulse Width ≤ 10msec

\*T<sub>sol</sub> Conditions: 3mm from the base of the epoxy bulb

**■ Typical Optical/ Electrical Characteristics**

Item	Symbol	Condition		Min.	Typ.	Max.	Unit
Forward Voltage	V <sub>F</sub>	IF=20mA		1.8	2.2	2.6	V
50% Power Angle	2θ 1/2			--	25	--	deg
Luminous Intensity	I <sub>v</sub>		U	1715		2230	mcd
			V	2230		2900	mcd
			W	2900		3770	mcd
			X	3770		4900	mcd
Prpcp Wavelength	λ <sub>D</sub>			585	--	595	nm
Recommend Forward Current	IF(rec)		--	--	--	20	mA
Reverse Current	I <sub>R</sub>	V <sub>r</sub> =5V		--	--	20	uA

**Notes:**

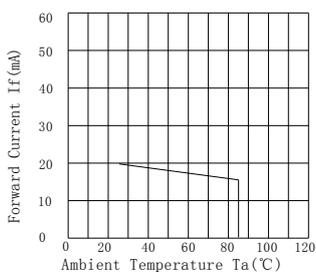
1. Absolute maximum ratings Ta=25°C.
2. Tolerance of measurement of forward voltage ±0.1V.
3. Tolerance of measurement of peak Wavelength ±2.0nm.
4. Tolerance of measurement of luminous intensity ±15%.

**■ Reliability Performance  
 Test Items And Result**

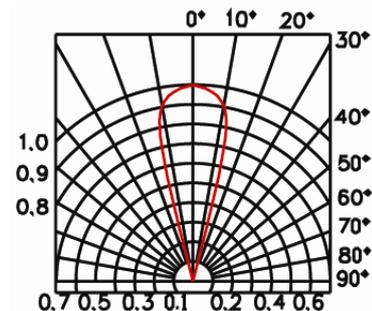
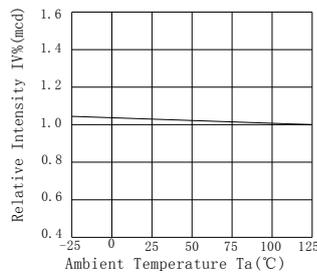
Test Classification	Test Item	Test Conditions	Test Duration	Sample Size	AC/RE
Life Test	Room Temperature DC Operating Life Test	Ta=25°C±5°C, I <sub>F</sub> =20mA	1000 hrs	22 pcs	0/1
Environment Test	Thermal Shock Test	100°C±5°C 5min ↑ ↓ -40°C±5°C 5min.	100 cycles	22 pcs	0/1
	Temperature Cycle Test	100°C±5°C 30min ↑ ↓5min -40°C±5°C 30min.	100 cycles	22 pcs	0/1
	High Temperature & High Humidity Test	85°C ± 5°C/85% RH I <sub>F</sub> =5mA	1000 hrs	22 pcs	0/1
	High Temperature Storage	Ta=100°C ± 5°C	1000 hrs	22 pcs	0/1
	Low Temperature Storage	Ta=-40°C ± 5°C	1000 hrs	22 pcs	0/1
Mechanical Test	Resistance to Soldering Heat	Temp=260°C max T=5sec max	1times	22 pcs	0/1
	Lead Integrity	Load 2.5N(0.25kgf) 0° ~ 90° ~0°	3times	22 pcs	0/1

The technical information shown in the data sheets are limited to the typical characteristics and circuit examples of the referenced. It does not constitute the warranting of industrial property nor the granting of any license.

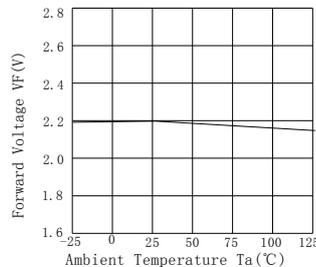
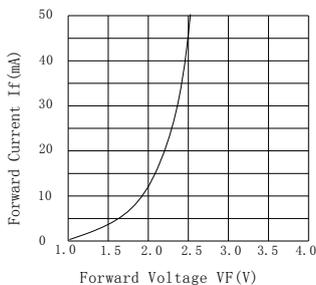
Forward Current vs. Ambient Temperature



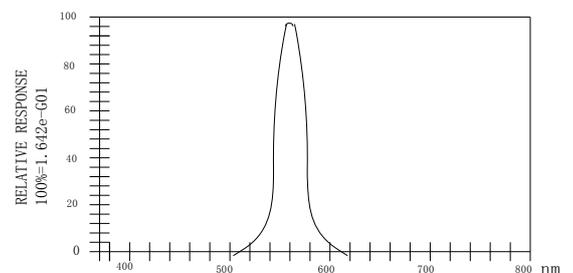
Relative Intensity vs. Ambient Temperature



Forward Current vs. Forward Voltage



Luminous Spectrum (Ta=25°C) SPECTRAL RADIANCE



## Soldering:

### 1. Manual Of Soldering

The temperature of the iron tip should not be higher than 260°C (500°F) and Soldering within 3 seconds per solder-land is to be observed.

### 2. DIP soldering (Wave Soldering):

Preheating: 120°C~150°C, within 120~180 sec.

Operation heating: 245°C ± 5°C within 5 sec. 260°C (Max)

Gradual Cooling (Avoid quenching).

